

ACMELAND

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ACMELAND

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Standards

The new EN ISO 20345:2024 standard

The latest standard, **EN ISO 20345:2024**, supersedes EN ISO 20345:2011, setting forth the essential requirements for Personal Protective Equipment (PPE), also known as "safety footwear" and thus represents the **regulatory state of the art in this field.** With the advent of EN ISO 20345:2022, substantial changes have been made to enhance both safety and comfort.

It's vital to note that safety footwear certified under EN ISO 20345:2011 may still be manufactured and marketed until the relevant certificates expire.

Markings and Symbols

The new regulation introduces multi-tiered safety markings and symbols for various features, including slip resistance, mechanical and thermal hazards, puncture resistance, ladder grip functionality, and toe cap abrasion resistance.

INDUSTRIES

Light	Medium	Heavy
ELECTRONICS	SECURITY	MINING
AUTOMOTIVE	FACILITIES	CONSTRUCTION
TRANSPORT LOGISTICS	RAILWAY	METALLURGICAL
AGRICULTURE	LARGE-SCALE DISTRIBUTION	ENERGY
FOOD	VESSEL INDUSTRY	MECHANICAL ENGINEERING
HEALTHCARE PHARMACEUTICAL	MILITARY	CHEMICAL PETROCHEMICAL
TEXTILE		

S		TOE PROTECTION 200J + 15KN
		RESISTANCE, SAFETY AND PERFORMANCE OF MATERIALS
		FOOTWEAR ERGONOMICS AND COMFORT
		SLIP RESISTANCE CERAMIC FLOOR+DETERGENT
FO		SOLE RESISTANT TO FUEL OIL
E		ENERGY ABSORPTION OF SEAT REGION
A		ANTISTATIC FOOTWEAR
		CLOSED HEEL AREA
P		METALLIC PERFORATION RESISTANT INSERT ⌀ 4,5
NEW PL		NON-METALLIC PERFORATION RESISTANT INSERT ⌀ 4,5
NEW PS		NON-METALLIC PERFORATION RESISTANT INSERT ⌀ 3
NEW WPA		UPPER RESISTANT TO WATER PENETRATION AND ABSORPTION
		OUTSOLE WITH CLEATS
WR		WATER RESISTANT FOOTWEAR
HRO		SOLE RESISTANT TO HOT CONTACT
HI		HEAT INSULATION
CI		COLD INSULATION
M		METATARSAL PROTECTION
AN		ANKLE PROTECTION
CR		CUT RESISTANCE
C		FOOTWEAR PARTIALLY CONDUCTIVE
NEW LG		SYSTEM LADDER GRIP
NEW SC		SCUFF CAP ABRASION RESISTANCE
NEW SR		SLIP RESISTANCE CERAMIC FLOOR+GLYCERINE

Ladder Grip

An optional "heel grip on ladder" test has been introduced, leading to the "LG (Ladder Grip) marking if passed.

Water Resistance

The EN ISO 20345:2022 standard brings two new protection levels, S6 and S7 both including the"WR"(Water Resistant) marking from EN ISO 20345:2011 Footwear approved with S2 or S3 marking under the previous regulation must have a water-repellent upper and thus include the "WRU"(Water Repellent Upper) marking. In the new standard, the"WRU"marking is replaced by WPA (upper resistant to Water Penetration and Absorption) and the already mentioned WR.

Identification codes

ENISO 20345:2022 presents new identification codes and outlines the fundamental and supplementary requirements for general-purpose safety footwear Specia focus is placed on ergonomics and comfort, ensuring that the footwear not onl guards against injury risks but also ensures comfort, even during extended wear.

	SB	=	S	+		+		+		
	S1	=	SB	+	E	+	A	+		
	S1P	=	S1	+	P					
NEW	S1PL	=	S1	+	PL					
NEW	S1PS	=	S1	+	PS					
	S2	=	S1	+	WPA					
	S3	=	S2	+	P	+				
NEW	S3L	=	S2	+	PL	+				
NEW	S3S	=	S2	+	PS	+				
NEW	S6	=	S2	+	WR					
NEW	S7	=	S3	+	WR					
NEW	S7L	=	S3L	+	WR					
NEW	S7S	=	S3S	+	WR					

ACMELAND
WA-2501

S1PS FO SR
EN ISO 20345

Light



Upper	White Microfiber+PU Synthetic
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Super Cotton+Mesh
Outsole	EVA+Rubber Cementing

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-2502

S1PS FO SR
EN ISO 20345

Light



Upper	Mesh+Printing+TPU Hot Cutting
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Super Cotton+Mesh
Outsole	EVA+Rubber Cementing

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-2503

S3S FO SR
EN ISO 20345

Light



Upper	Hex PUTEK+Microfiber
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Super Cotton+Mesh
Outsole	Super Light EVA+Rubber Cementing

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-2504

S3S FO SR
EN ISO 20345

Light



Upper	Black Oxford+TPU Hot Cutting
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Lykra Mesh
Insock	Super Cotton+Mesh
Outsole	MD+Rubber Cementing

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-2505

S3S FO SR
EN ISO 20345

Light



Upper	Hex PUTEK+Microfiber
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Super Cotton+Mesh
Outsole	Super Light EVA+Rubber Cementing

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-2506

S1 PS FO SR
EN ISO 20345

Light



Upper	Mesh+Printing+TPU Hot Cutting
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Lykra Mesh
Insock	Super Cotton+Mesh
Outsole	MD+Rubber Cementing

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-2507

S1 PS FO SR
EN ISO 20345

Light



Upper	Black Mesh+Printing+TPU Hot Cutting
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Hipoly with Mesh
Outsole	MD+Rubber Cementing

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-2508

S1 PS FO SR
EN ISO 20345

Light



Upper	Black Mesh+Printing+TPU Hot Cutting
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Hipoly with Mesh
Outsole	MD+Rubber Cementing

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-2513

S1 PS FO SR
EN ISO 20345

Light



Upper	Mesh+Printing+TPU Hot Cutting
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Lykra Mesh
Insock	Super Cotton+Mesh
Outsole	MD+Rubber Cementing

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-2514

S1 PS FO SR
EN ISO 20345

Light



Upper	Mesh+Printing+TPU Hot Cutting
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Lykra Mesh
Insock	Super Cotton+Mesh
Outsole	MD+Rubber Cementing

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-2515

S1 PS FO SR
EN ISO 20345

Light



Upper	Mesh+Printing+TPU Hot Cutting
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Super Cotton+Mesh
Outsole	EVA+Rubber Cementing

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-2516

S1 PS FO SR
EN ISO 20345

Light



Upper	Mesh+Printing+TPU Hot Cutting
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Super Cotton+Mesh
Outsole	EVA+Rubber Cementing

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-2531

S1PS FO SR
EN ISO 20345

Light



Upper	Mesh+Printing+TPU Hot Cutting
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Super Cotton+Mesh
Outsole	EVA+Rubber Cementing

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-2532

S1PS FO SR
EN ISO 20345

Light



Upper	Mesh+Printing+TPU Hot Cutting
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Super Cotton+Mesh
Outsole	EVA+Rubber Cementing

Size range | EU 36-48 • UK 3-13 • US 4-14

FO SR

ACMELAND
WA-2519

S1 PS FO SR
EN ISO 20345

Light



Upper	Black Oxford+TPU Hot Cutting
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Hipoly with Mesh
Outsole	PU/PU Injection

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-2520

S2 PS FO SR
EN ISO 20345

Light



Upper	White Microfiber+PU Synthetic
Toecap	Glassfiber
Insert	Without
Lining	Mesh
Insock	Hipoly with Mesh
Outsole	PU/PU Injection

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-8967

S3S FO SR
EN ISO 20345

MID



Upper	Black Nubuck Action Leather+Oxford
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Hipoly with Mesh
Outsole	PU/Rubber Injection

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-8968

S3S FO SR
EN ISO 20345

MID



Upper	Black Nubuck Action Leather+Oxford
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Hipoly with Mesh
Outsole	PU/Rubber Injection

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-8969

S3S FO SR
EN ISO 20345

MID



Upper	Black Nubuck Action Leather+Oxford
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Hipoly with Mesh
Outsole	PU/Rubber Injection

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-8966

S3S FO SR
EN ISO 20345

MID



Upper	Black Nubuck Action Leather+Oxford
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Hipoly with Mesh
Outsole	PU/Rubber Injection

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-8977

S3S FO SR
EN ISO 20345

MID



Upper	Black Nubuck Action Leather+Oxford
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Hipoly with Mesh
Outsole	PU/Rubber Injection

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-8978

S3S FO SR
EN ISO 20345

MID



Upper	Black Nubuck Action Leather+Oxford
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Hipoly with Mesh
Outsole	PU/Rubber Injection

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-8979

S3S FO SR
EN ISO 20345

MID



Upper	Black Nubuck Action Leather+Oxford
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Hipoly with Mesh
Outsole	PU/Rubber Injection

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-8976

S3S FO SR
EN ISO 20345

MID



Upper	Black Nubuck Action Leather+Oxford
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	Hipoly with Mesh
Outsole	PU/Rubber Injection

Size range | EU 36-48 • UK 3-13 • US 4-14

S PS FO E SR

ACMELAND
WA-2061

GLASSFIBER TOE
ASTM F2413

HEAVY



Upper	Brown Crazy Horse Leather with Oil
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	PU with Mesh
Outsole	PU/ Rubber Injection

Size range | EU 40-46 • UK 8-14 • US 7-13

S PS FO E SR

ACMELAND
WA-2062

GLASSFIBER TOE
ASTM F2413

HEAVY



Upper	Brown Crazy Horse Leather
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	PU with Mesh
Outsole	PU/Rubber Injection

Size range | EU 40-46 • UK 8-14 • US 7-13

S PS FO E SR

ACMELAND
WA-2063

GLASSFIBER TOE
ASTM F2413

HEAVY



Upper	Crazy Horse Leather + HexOxford
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh+HydroGuard Membrane
Insock	Hipoly with Mesh
Outsole	PU/PU Injection

Size range | EU 40-46 • UK 8-14 • US 7-13

S PS FO E SR

ACMELAND
WA-2064

GLASSFIBER TOE
ASTM F2413

HEAVY



Upper	Brown+Black Oil Crazy Horse Leather
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Mesh
Insock	PU with Mesh
Outsole	PU/Rubber Injection

Size range | EU 40-46 • UK 8-14 • US 7-13

S PS FO E SR

ACMELAND
WA-2065

Chilean Standard
Cesmec/ Caltex

HEAVY



Upper	Brown Pull Up Leather with Wax Oil
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Suede Leather
Insock	Hipoly with Mesh
Outsole	PU/Rubber Injection

Size range | EU 35-48 • UK 2-13 • US 3-14

S PS FO E SR

ACMELAND
WA-2066

Chilean Standard
Cesmec/ Caltex

HEAVY



Upper	Brown Pull Up Leather with Wax Oil
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Suede Leather
Insock	Hipoly with Mesh
Outsole	PU/Rubber Injection

Size range | EU 35-48 • UK 2-13 • US 3-14

S PS FO E SR

ACMELAND
WA-2067

Chilean Standard
Cesmec/ Caltex

HEAVY



Upper	Brown Pull Up Leather with Wax Oil
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Suede Leather
Insock	Hipoly with Mesh
Outsole	PU/Rubber Injection

Size range | EU 35-48 • UK 2-13 • US 3-14

S PS FO E SR

ACMELAND
WA-2068

Chilean Standard
Cesmec/ Caltex

HEAVY



Upper	Brown Pull Up Leather with Wax Oil
Toecap	Glassfiber Toe
Insert	Non-Metallic Anti-Penetration Insert
Lining	Suede Leather
Insock	Hipoly with Mesh
Outsole	PU/Rubber Injection

Size range | EU 35-48 • UK 2-13 • US 3-14

S PS FO E SR

KANSAS
WA-2571



SOFT TOE
ASTM F2892-24 EH

GW

Upper	Crazy Horse Leather with Wax Oil
Toecap	Soft toe
Insert	Steel Shank
Lining	Mesh+Waterproof Membrane
Insock	PU with Mesh
Outsole	Goodyear-Welt with EVA/Rubber

Size range | US 7-14 • EU 39-48 • UK 6-13

S SH FO E SR WR

KENTUCKY
WA-2572

SOFT TOE
ASTM F2892-24 EH

GW

Upper	Full Grain Leather
Toecap	Soft toe
Insert	Steel Shank
Lining	Mesh+Waterproof Membrane
Insock	PU with Mesh
Outsole	Goodyear-Welt with EVA/Rubber

Size range | US 7-14 • EU 39-48 • UK 6-13

S SH FO E SR WR

ALABAMA
WA-2573

STEEL TOE
ASTM F2413-24 EH

GW

Upper	Crazy Horse Leather with Wax Oil
Toecap	Nano Composite Toe
Insert	Steel Shank
Lining	Mesh+Waterproof Membrane
Insock	PU with Mesh
Outsole	Goodyear-Welt with EVA/Rubber

Size range | US 7-14 • EU 39-48 • UK 6-13

S SH FO E SR WR

DAKOTA
WA-2556



SOFT TOE
ASTM F2892-24 EH

GW

Upper	Crazy Horse Leather with Wax Oil
Toecap	Soft toe
Insert	Steel Shank
Lining	Brown Mesh
Insock	Hipoly with Mesh
Outsole	Goodyear-Welt with EVA/Rubber

Size range | US 7-14 • EU 39-48 • UK 6-13

S SH FO E SR

CAROLINA
WA-2555



SOFT TOE
ASTM F2892-24 EH

GW

Upper	Crazy Horse Leather with Wax Oil
Toecap	Soft toe
Insert	Steel Shank
Lining	Brown Mesh
Insock	Hipoly with Mesh
Outsole	Goodyear-Welt with EVA/Rubber

Size range | US 7-14 • EU 39-48 • UK 6-13

S SH FO E SR

OREGON
WA-2559



SOFT TOE
ASTM F2892-24 EH

GW

Upper	Crazy Horse Leather with Wax Oil
Toecap	Soft toe
Insert	Steel Shank
Lining	Brown Mesh
Insock	Hipoly with Mesh
Outsole	Goodyear-Welt with EVA/Rubber

Size range | US 7-14 • EU 39-48 • UK 6-13

S SH FO E SR

MONTANA
WA-2561

STEEL TOE
ASTM F2413-24 EH

GW



Upper	Crazy Horse Leather with Wax Oil
Toecap	Steel Toe
Insert	Steel Shank
Lining	Black Mesh
Insock	Hipoly with Mesh
Outsole	Goodyear-Welt with EVA/Rubber

Size range | US 7-14 • EU 39-48 • UK 6-13

S SH FO E SR

MISSOURI
WA-2562

STEEL TOE
ASTM F2413-24 EH

GW



Upper	Crazy Horse Leather with Wax Oil
Toecap	Steel Toe
Insert	Steel Shank
Lining	Black Mesh
Insock	Hipoly with Mesh
Outsole	Goodyear-Welt with EVA/Rubber

Size range | US 7-14 • EU 39-48 • UK 6-13

S SH FO E SR

NEVADA
WA-2563

STEEL TOE
ASTM F2413-24 EH

GW



Upper	Crazy Horse Leather with Wax Oil
Toecap	Steel Toe
Insert	Steel Shank
Lining	Black Mesh
Insock	Hipoly with Mesh
Outsole	Goodyear-Welt with EVA/Rubber

Size range | US 7-14 • EU 39-48 • UK 6-13

S SH FO E SR

MARYLAND
WA-2564

STEEL TOE
ASTM F2413-24 EH

GW



Upper	Crazy Horse Leather with Wax Oil
Toecap	Steel Toe
Insert	Steel Shank
Lining	Black Mesh
Insock	Hipoly with Mesh
Outsole	Goodyear-Welt with EVA/Rubber

Size range | US 7-14 • EU 39-48 • UK 6-13

S SH FO E SR

MICHIGAN
WA-2582

SOFT TOE
ASTM F2892-24 EH

GW



Upper	Crazy Horse Leather with Wax Oil
Toecap	Soft Toe
Insert	Steel Shank
Lining	Black Mesh
Insock	PU with Mesh
Outsole	Goodyear-Welt with EVA/Rubber

Size range | US 7-14 • EU 39-48 • UK 6-13

S SH FO E SR

MINNESOTA
WA-2583

SOFT TOE
ASTM F2892-24 EH

GW



Upper	Nubuck Leather
Toecap	Soft Toe
Insert	Steel Shank
Lining	Black Mesh
Insock	PU with Mesh
Outsole	Goodyear-Welt with EVA/Rubber

Size range | US 7-14 • EU 39-48 • UK 6-13

S SH FO E SR

NEBRASKA
WA-2584

STEEL TOE
ASTM F2413-24 EH

GW



Upper	Crazy Horse Leather with Wax Oil
Toecap	Glassfiber Toe
Insert	Steel Shank
Lining	Black Mesh
Insock	PU with Mesh
Outsole	Goodyear-Welt with EVA/Rubber

Size range | US 7-14 • EU 39-48 • UK 6-13

S SH FO E SR

MISSISSIPPI
WA-2565

STEEL TOE
ASTM F2413-24 EH

GW



Upper	Full Grain Leather
Toecap	Steel Toe
Insert	Steel Shank
Lining	Black Mesh
Insock	Hipoly with Mesh
Outsole	Goodyear-Welt with EVA/Rubber

Size range | US 7-14 • EU 39-48 • UK 6-13

S SH FO E SR